

Work Order ID 56860

March 11, 2010 10:10:15 AM



Page 1

Item ID: D3772-1

Accept



Setup Start



Revision ID:

Item Name: Back Leg

Stop



Start Date: 11/03/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 22/03/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3772	Rev A

100



BAND SAW

Bandsaw

Jeaspa Bandsaw

0.00

0.00

110



HAAS CNC VERTICAL MACHINING #1

HAAS 1

HAAS CNC vertical machine #1

0.00

0.00

120



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

0.00

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March 11, 2010 10:10:15 AM



Page 2

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Customer:

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Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



QC

Quality Control

Operation
Description

QC8- Inspect parts - second check

Set Up/
Run Hours

0.00

Draw
Number

Rev.

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140



Small Fab

Small Fab

0.00

0.00

Small Fab

Memo

1-cut tube to lenght as per dwg D3772: 2- deburr: 3-bend tube as per dwg D3772

MWD
10/03/15

6 8

150



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

7M.L 10/03/16

6

100317

Work Order ID 56860

March 11, 2010 10:10:15 AM



Page 3

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Setup Start



Revision ID:

Item Name: Back Leg

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Start Date: 11/03/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 22/03/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

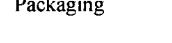
160

Identify as per dwg & Stock Location: 254

Packaging

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



Packaging

Packaging

Memo

0.00

170



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*10/3/19 6**10/03/24 JJ**C 10/3/19*

Picklist Print

Page 1

March 11, 2010 10:10:14 AM

Work Order ID: 56860



Parent Item: D3772-1



Parent Item Name: Back Leg

Start Date: 11/03/2010

Required Date: 22/03/2010

Comments: IPP Rev:A 08-06-18 rev.A as per dwg DD verified by:EC

Start Qty: 6.00

Required Qty: 6.00

IPP Rev:B 08-09-24 Now on Haas JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR1.250W.125		Purchased	No			110	f	32.6750	16.5802			



304 RD Tube 1.250 x .125w

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT	32.675	
110316	4.5	
113494	28.175	

L.F 10/03/11

16.5802
+ 19" scrap.

DART AEROSPACE LTD	Work Order:	56860
Description: Back Leg	Part Number:	D3772-1
Inspection Dwg: D3772 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>BS</u>	Audited by: <u>MR</u>	Prototype Approval:	N/A
Date: <u>10/03/11</u>	Date: <u>10/03/11</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.10.17	New Issue	KJ/DD	
B	09.05.19	Dimensions 22.00 & 10° removed	KJ	 

